

SUPPLEMENTARY MACHINE SERVICE BULLETIN #40-G

SUBJECT: Explanation of adjustments KAA Models 1 and 2 series.

DATE: April 19, 1927.

TO ALL OFFICES:

If a multiplier key is depressed, and the machine does not start.

1st Cause:

The spring 1007 on starting lever 1244 (Plate 44) is not strong enough to throw the clutch yoke in addition.

Remedy:

Take two or three coils off spring 1007.

2nd Cause:

The cam face on the starting lever 1244 does not hit the pin 1265 on the clutch yoke 12-81 (Plate 40).

Remedy:

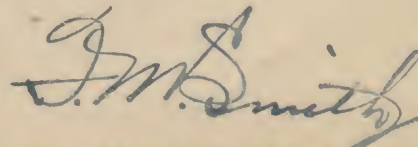
See if pin 1265 is straight in the clutch yoke 12-81. If straight, bend the starting lever 1244 so the cam face engages the pin properly.

3rd Cause:

The lug on release bar 1311 does not lift over the latching point on the release hook for starting lever locking latch 1242 (Plate 44).

Remedy:

Bend the offset on the release bar 1311, extending through the side frame 1301, away from the side frame. This increases the lift of the release bar 1311. Do not bend where the release bar is slotted, but right below it. The lug on the release bar should lift about .020 above the point of 1242. See description of the function of the starting mechanism Plate 32, Figures 9, 10, and 11.



JMS:H

General Service Manager.

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